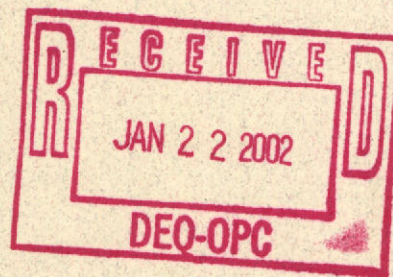


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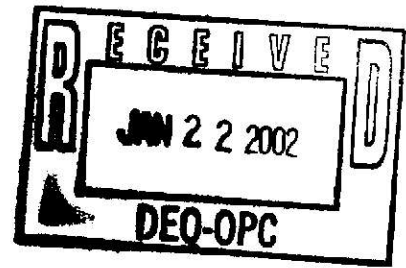
**QUALITY ASSURANCE AND QUALITY
CONTROL PLAN FOR INSTALLATION OF AN
ENGINEERED CAP USING HIGH DENSITY
POLYETHYLENE LINER (HDPE)**

**Kuhlman Electric Corporation
Crystal Springs, Mississippi**

Prepared for

BorgWarner Inc.

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